

CIGARETTE SPECIFICATION

STOCKTON STREET

NO FRILLS LIGHTS KS MENTHOL SP /& Genco /& GPA
BRAND CODE-NAH1 (STD) /& AAH1 /& MAH1

EFFECTIVE DATE: 12/07/89

STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0	MG/CIGT	10.0	-	12.0
TOBACCO ROD CIRCUM.	:	24.80	MM	FIELD MENTHOL	:	.55	MG/CIGT	.50	-	.60
TOBACCO ROD LENGTH	:	57.0	MM	FRESH MENTHOL	:	.65	MG/CIGT	.60	-	.70
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	4.90	IN. H2O							
DILUTION TARGET	:	20.0	+/- 5.0 %							

TIPPING PAPER : 64MM X 3200M WHT SGRNL EC-436 12-211-C LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: ABBH1 - 12.80% BASIC MENTHOL SP

*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER /USE UP: 27.00MM X 6000M 24.5CU (PELA 25 MN) 10-200-A

REPLACE WITH/USE UP: 27.25MM X 6500M 22CU/0.6% (KC 100% WOOD) 10-302-A

REPLACE WITH : 27.00MM X 6500M 22CU/0.6% (KC 100% WOOD) 10-312-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

20576815
esREASON FOR CHANGE : CIGT PAPER X WOOD PULP/SLIT WIDTH CHANGED TO 75%/
: 27MM(10-200-A) U/R WITH 100%/27.25(10-302-A) U/R
: WITH 100%/27MM(10-312-A). PAPER/PASTE WEIGHT AD-
: JUSTED. OK TO MIX.PREPARED BY : S.M. HAYWOOD PRINTING DATE : 12/07/89
PREPARATION DATE : 12/07/89 PRINTING TIME : 10:07:33APPROVED BY: *J. E. Bischut* SUPERCEDES SPECIFICATION DATED: 9/25/89